

Micro Perf, Cut & Crease Multi-Tool Combo

Includes Complete Multi-Tool & Fast Fit Creasing to fit 25mm exit shaft

Stock Code: **MT-03/COMBO-01**

Contents of Package



Contents of Combo Kit



Perforating Parts



Cutting Parts



Creasing Cassette Parts

1 x Male Blade Holder (MT-BH-03/25):
used to hold the perforating blade whilst material is fed through

2 x Black Gripper Band (M-47):
used to feed and support material through device

1 x Extraction Tool:
used to change rubber grippers and creasing ribs from Male Blade Holder

Perforating Components

2 x Female Nylon Sleeve Holders (CP-AP-NSH/25):
used to secure nylon during perforating and kiss-cutting process

1 x Black Nylon Sleeve (CP-NY/SL-25):
used on light weight stocks (65-250/280gsm), allow sufficient blade pressure onto nylon sleeve (for perforating and kiss-cutting only)

1 x Blue Nylon Sleeve (CP-NY/SL-25-B):
used on heavier stocks (250-280gsm upwards), allowing sufficient blade pressure onto nylon sleeve

Perforating Blades:

17 TPI (**MPB-17/25MM**) (250/280-350gsm)

Blue Nylon Sleeve

17 TPI (**MPB-17/25MM**) (170-250/280gsm)

Black Nylon Sleeve

25 TPI (**MPB-25/25MM**) (100-170gsm)

Black Nylon Sleeve

52 TPI (**MPB-52/25MM**) (65-100gsm)

Black Nylon Sleeve

10 TPI (**MPB-10/25MM**) (optional)

12 TPI (**MPB-12/25MM**) (optional)

72 TPI (**MPB-72/25MM**) (optional)

Cutting Components

2 x Cutting Bosses (CB-25-01):
used to aid cutting, producing scissor effect as material is fed through device (for slitting only)

2 x Cutting Knives (CK-25-01):
(47.50mm Outer Diameter) used for trimming on normal stock

Kiss-Cutting Blade (CK-25-02):
(44.35mm Outer Diameter **optional**) used for kiss-cutting applications

Long Cutting Knives (CK-25-03):
(50.00mm Outer Diameter **optional**) used for trimming on heavy stock

2 x Blue Gripper Band (M-61):
used to feed and support material through device during edge trimming only

1 x Waste Stripper (TWS-ID/25-5):
acts as waste deflector preventing waste material wrapping around machine shaft; width options include:
5mm Width (**TWS-ID/25-5**)
4mm Width (**TWS-ID/25-4**) **optional**
3mm Width (**TWS-ID/25-3**) **optional**

Creasing Components

1 x Male Creasing Component (M):
contains the split gripper crease ribs

1 x Female Creasing Component (F):
(with fixed female or bearing) contains grooves in which material is pressed

2 x Orange Gripper Crease (M-155):
used to crease material weight between 100-200gsm

2 x Blue Gripper Crease (M-156):
used to crease material weight between 200-270gsm

2 x Yellow Gripper Crease (M-157):
used to crease material weight between 250-350gsm

Shaft Size: **25mm Exit Shaft**
Outer Diameter: **44mm**

Additional Information

This device will fit machines with widths between 47 & 55cm.

Machines with widths 47 & 49cm have no calliper setting – please call for details.

To add the creasing cassette simply remove the largest black spacer on the blade holder and slide on the creasing rib cassette.

The creasing unit is supplied with a bearing female.



Crease & Perf



Crease & Cut



Tech 121 (Blade Holder) and 272 (Nylon Sleeve Holder) Tech 356 (creasing bearing female)